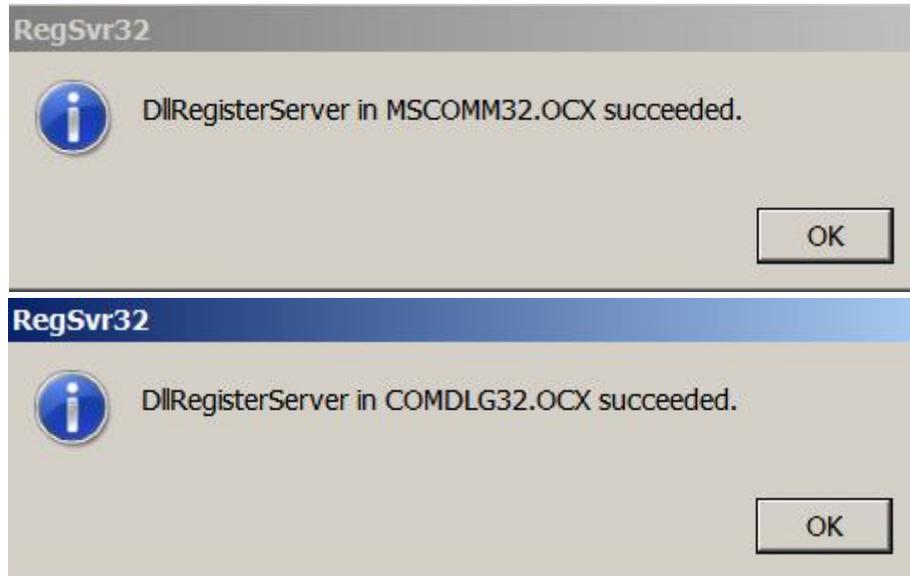


PLC hardware update instruction

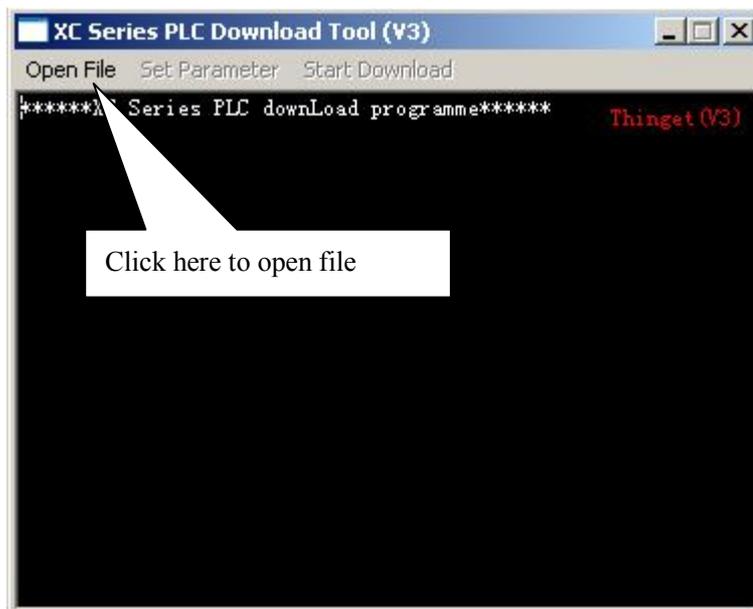
Operate steps:

1. Cut the PLC power. Connect PLC with PC.
2. Open the folder "enrollment", then double-click "Enrollment.bat". The following two dialog box will pop up, all click "OK" to enroll.



3. Open the folder " PLC upgrade tool (V5)", double-click “ XC series PLC system program...” icon.

4. The upgrade window will pop up.

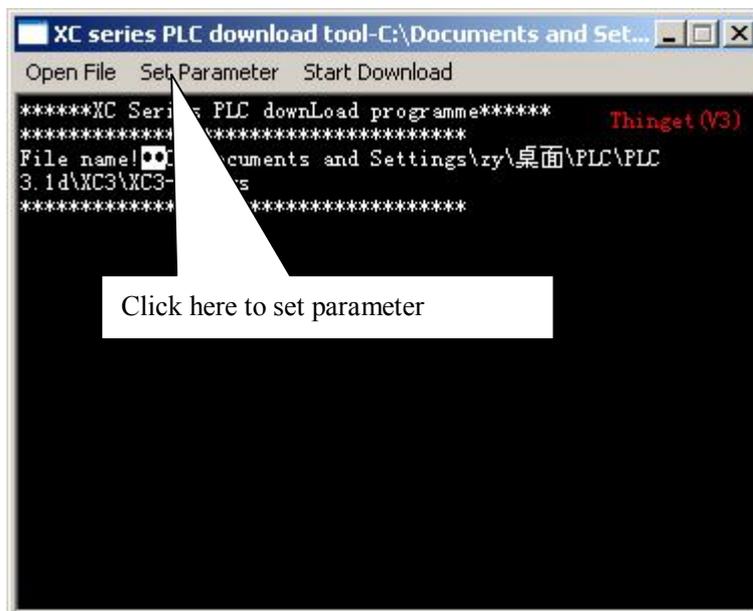


5. Click "Open File", choose the PLC model for upgrading (take XC3-32 for example).

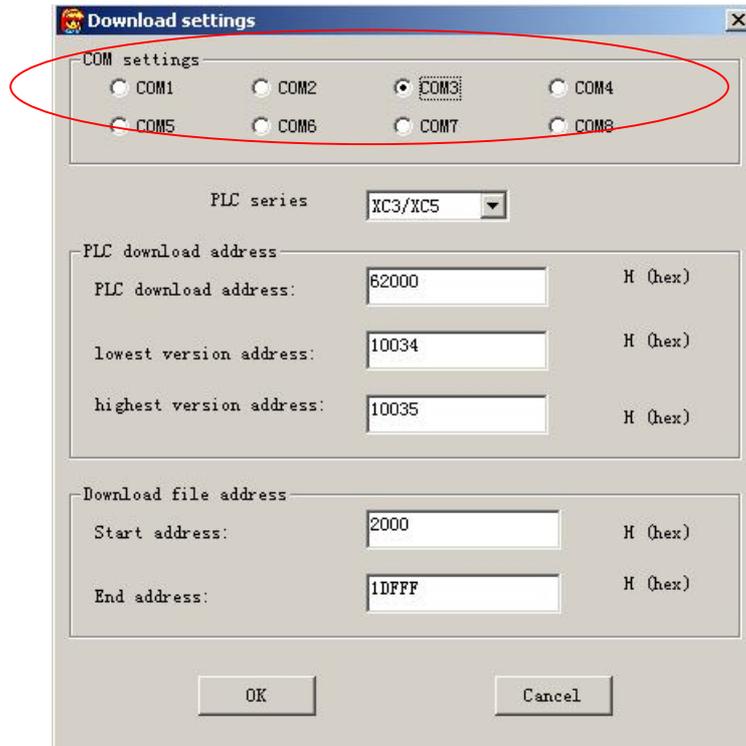


Note:No 24, 48 points PLC in the list, so take XC-32,60 points instead of XC-24,48. It should be note that after upgrade, in the XCP software, you should choose XC3-32, 60, not XC3-24,48! However, the function will be still XC3-24,48!

6. Click "Set Parameter"

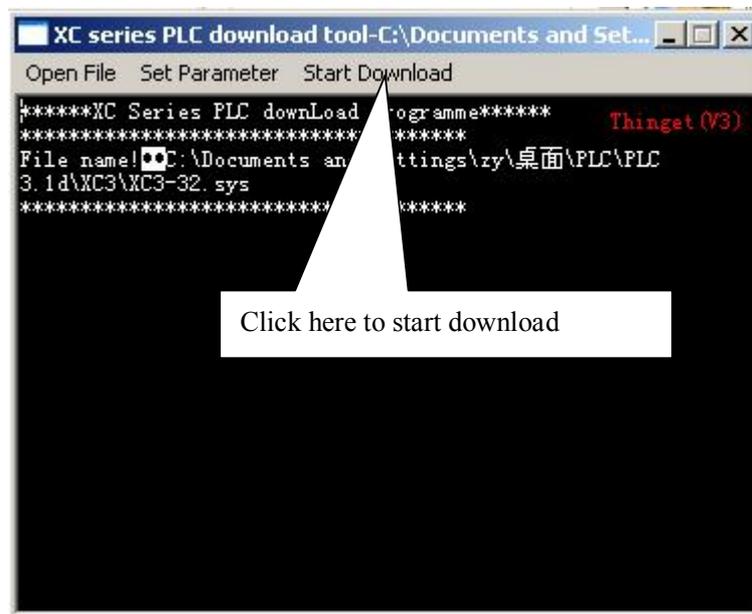


7. The "Download settings" window will pop up, do interrelated parameter settings.



Note: If the COM port is changed, you should cut the PLC power and give it power again.

8. Click "Start Download".



9. Give the PLC power, upgrading.

Note: don't cut the power during the upgrading process.

10. When upgrading succeeded, please cut the power, and give it power again.

11. All the upgrade is over.